



Design of sustainable UAVs

Some notes from a scientific research

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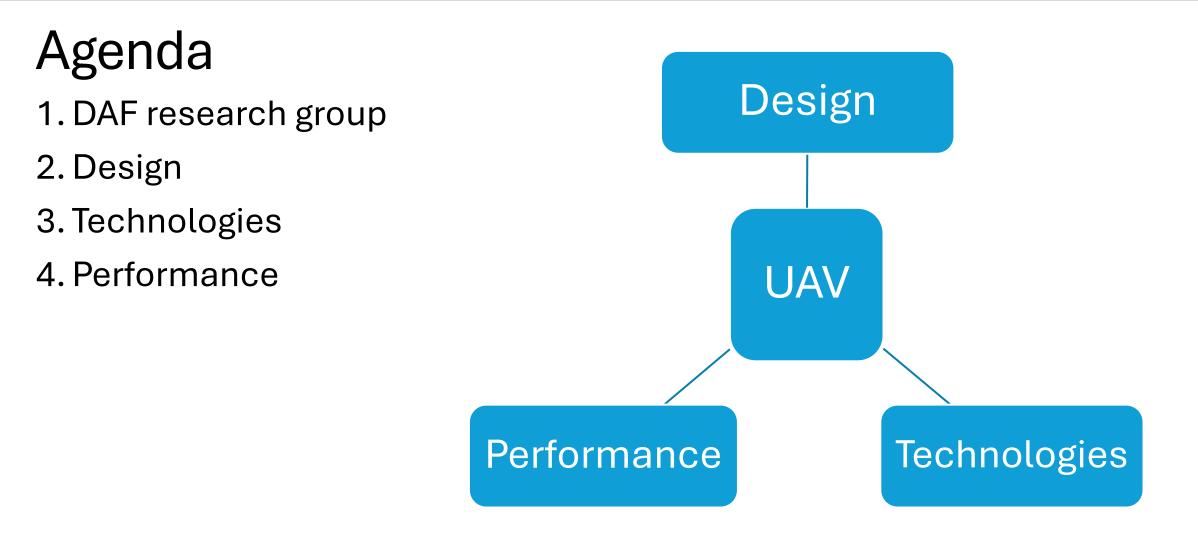
DIPARTIMENTO D INGEGNERIA INDUSTRIALE

















Danilo Ciliberti

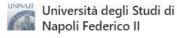
- Aerospace Engineer, PhD
- Former EUROAVIA Napoli local board
- Assistant Professor in Flight Mechanics
- Researcher of Aircraft Design and Flight Mechanics
 - Semi-empirical methods
 - CFD (numerical methods)
 - Wind tunnel tests
 - Flight Simulation
- Co-founder of SmartUp Engineering

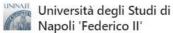


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DAF Research Group @ UniNa

DAF: Design of Aircraft and Flight Technologies



Fabrizio

Full Professor

Vittorio Trifari



Post Doc



Vincenzo

Assistant Professor



Agostino

Associate

Professor

Manuela

Ruocco

Post Doc

Della Vecchia



Pierluigi

Associate Professor

Mario

Di Stasio

Post Doc



Professor Massimo

Mandorino

Danilo

Ciliberti

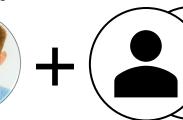
Assistant



PhD candidate



PhD candidate



Assistant Professor

Salvatore

Corcione

Valerio Marciello









DAF Research Group @ UniNa

DAF research group: about 18 researchers, including 3 professors, 3 assistant professors, and several post-doc & PhD students.

The group is involved in applied research activities concerning:

- Aircraft Design (including hybrid/electric innovative concepts)
- Aircraft Aerodynamic Design and optimization
- Flight mechanics and performance
- Wind Tunnel tests
- Flight Tests and Flight Simulation

Deep involvement in European research projects

About 10 projects in 2015-2023 in Clean Sky 2, H2020, Horizon Europe and Clean Aviation, for global funding of about 3 M€

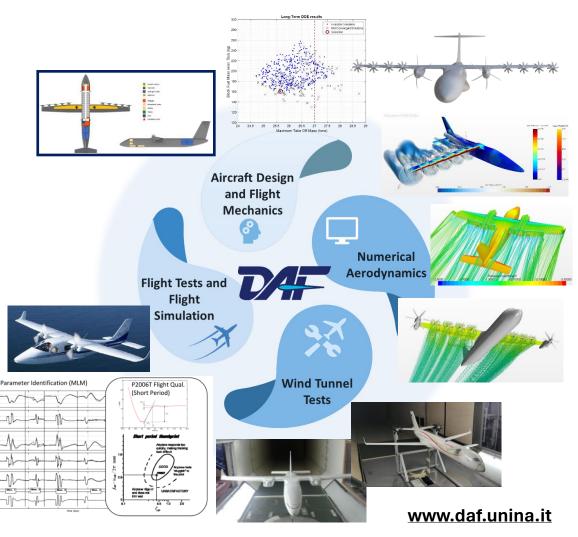
Collaborations

Leonardo Aircraft, Airbus, Tecnam, Piaggio, Bombardier, Embraer, DLR, ONERA, CIRA and several Universities (TUDelft, PoliTo, PoliMi, etc.)

Several research contracts with industries for specific design applications (Leonardo (ex Alenia), ATR, Piaggio, Tecnam)

Experimental facilities

- Low-speed wind tunnel for aircraft and airfoil testing
- Flight test instrumentation
- Scaled flight test instrumentation







SmartUp Engineering: a Spin-Off of the University of Naples Federico II



TOGETHER WITH UNINA

- **RESEARCH PROJECTS**
- **RESEARCH AGREEMENTS**
- **PUBLICATIONS**
- **CONFERENCES**



http://www.smartup-engineering.com/ info@smartup-engineering.com



2 AIRCRAFT DESIGN SOFTWARE



ADAS: Aircraft Design teaching software





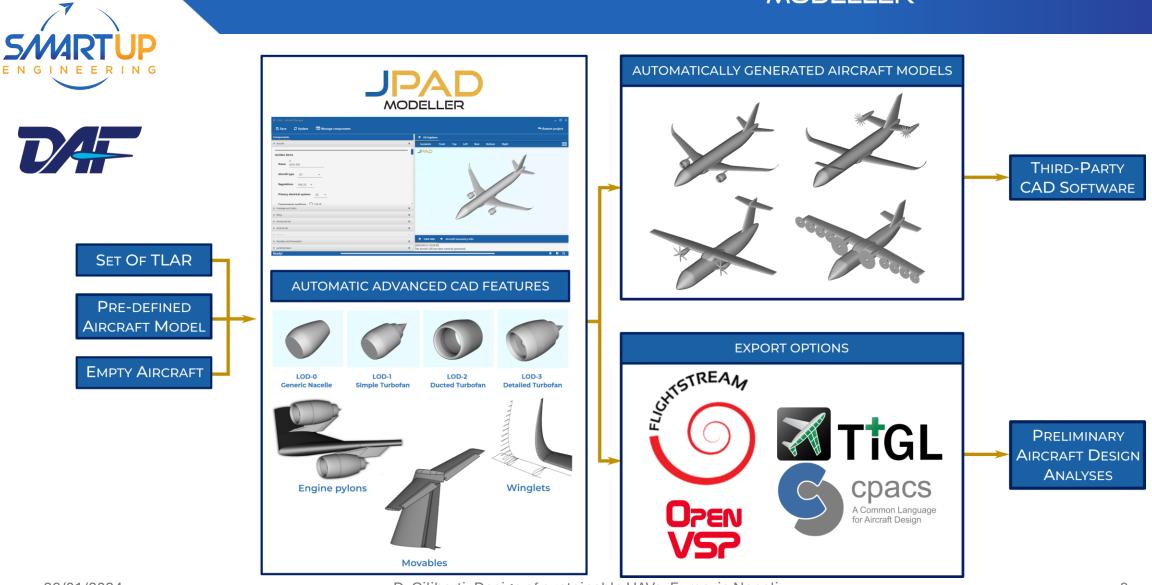


"A knowledge-based and versatile pre-processor to simplify aircraft designers' life!"

Stor Share Plant

Sin de

WHATIS JPAD ? MODELLER

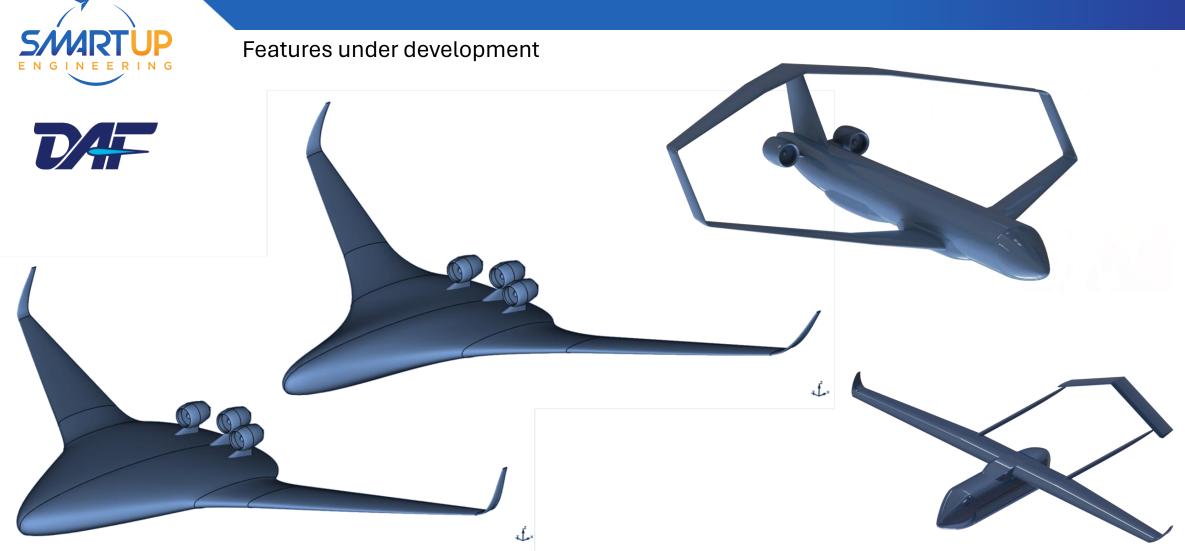


26/01/2024

ID

D. Ciliberti, Design of sustainable UAVs, Euroavia Napoli

Unconventional configurations







The aircraft design cycle Requirements Design Analysis concept "A designer knows he has achieved perfection not when there is nothing left to add, but when there is nothing left to take away" Antoine de Saint-Exupéry, Sizing **Trade studies** French writer, poet, and aviator

Based on Raymer - Aircraft Conceptual Design



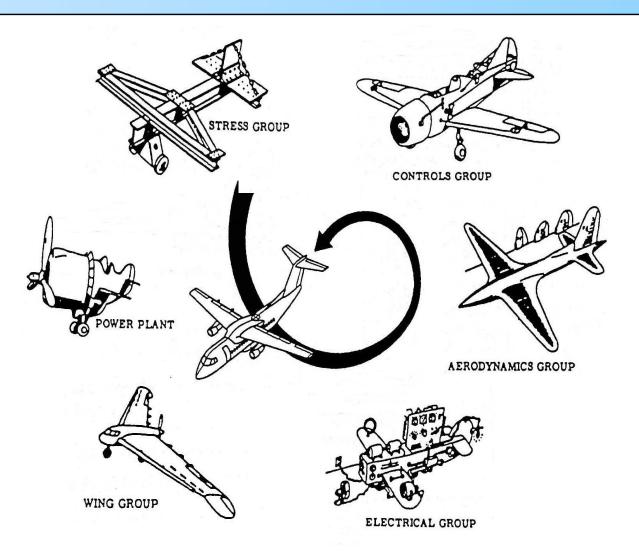


Design as compromise

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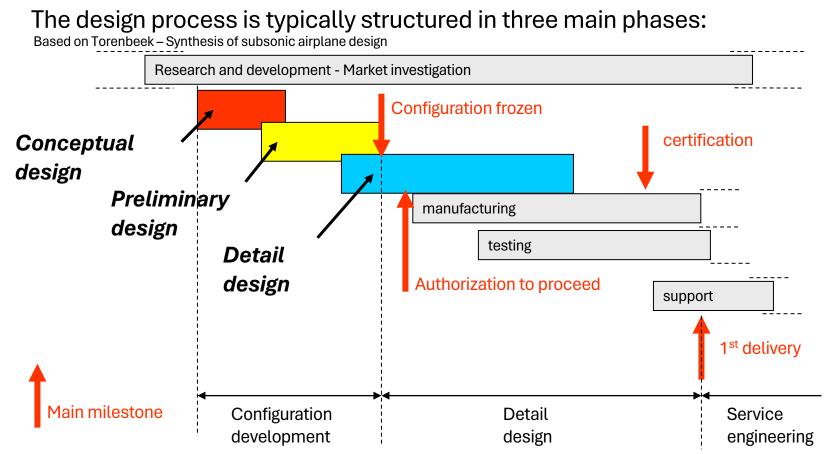
The final design is a compromise of many requirements, where each department or office attempts to prevail...







Phases of an aircraft development program





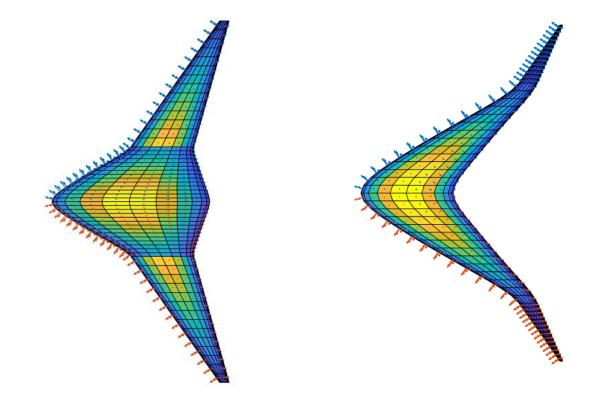


Conceptual design

It answers the questions about:

- Layout
- Weight
- Size
- Performance
- Costs

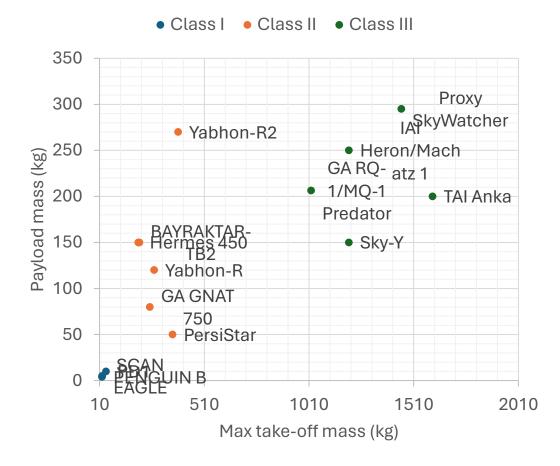
...evaluating many alternatives with a low level of fidelity (sketches, spreadsheets, etc.) and a large use of statistics







Statistics and trade-off studies



CONFIGURATION TRADE STUDY							
		CONVENTIONAL		FLYING WING		BIPLANE	
	-	Insert	Weighted	Insert	Weighted	Insert	Weighted
Attribute	Weighting	Score	score	Score	score	Score	score
Structural Weight	16%	0.6	0.096	1	0.16	0.3	0.048
Manoeuvrability	12%	0.8	0.096	0.5	0.06	0.6	0.039
Passengers Capability	20%	0.8	0.16	0.3	0.06	0.7	0.081
Speed	14%	0.8	0.112	1	0.14	0.4	0.037
Manufacturability	18%	1	0.18	0.25	0.045	0.5	0.065
Take-Off Run	10%	0.9	0.09	0.7	0.07	1	0.083
Reliability	10%	1	0.1	0.5	0.05	0.6	0.055
Totals	100%		0.83		0.59		0.41

Excerpt from DBF theses





Preliminary design

- The preliminary design phase starts when the major changes in the proposed design solution are over
- At this stage you have already decided if the aircraft will be a blended wing body configuration or a conventional design
- This phase gets as input the baseline configuration, which is the output of the conceptual phase
- The purpose of this design phase is to develop the baseline configuration, until sufficient understanding such that the design can be frozen and the detail design phase can start
- Confidence has to be shown that the aircraft can be built on time at the estimated cost, because... HERE YOU BET YOUR COMPANY!

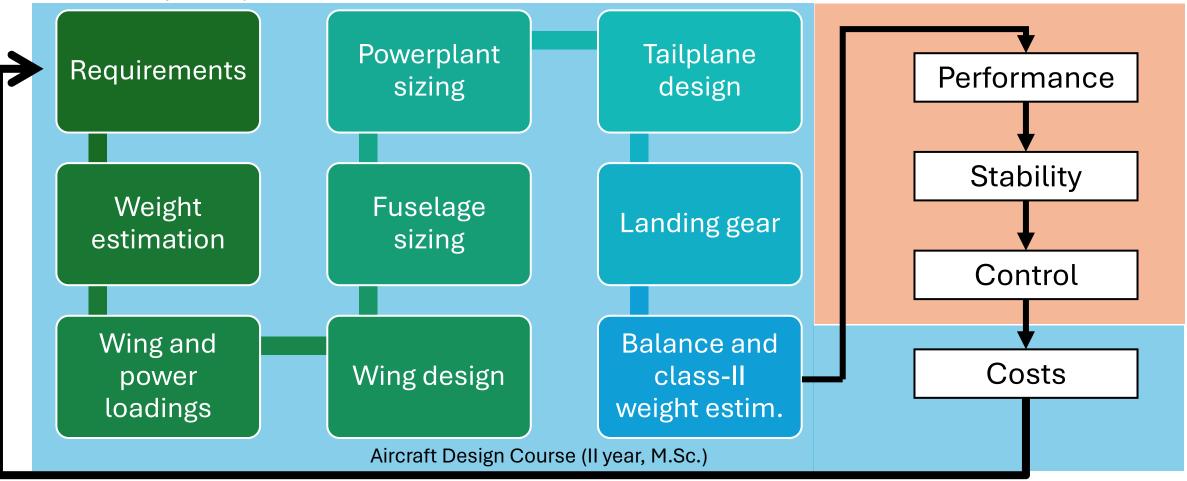




Preliminary design process

Not necessarily in this sequence, but with several interactions

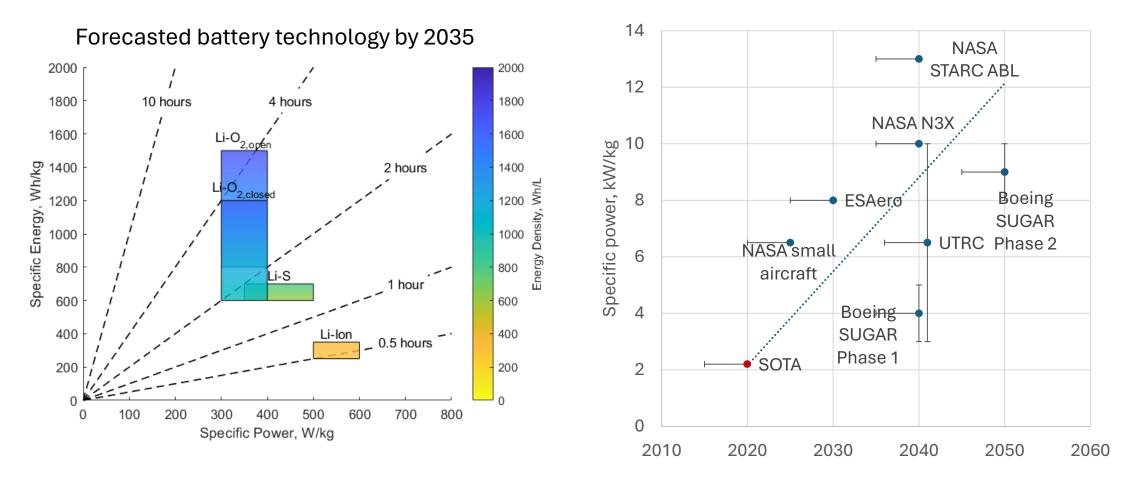
Flight Mechanics Course (II year, B.Sc.)







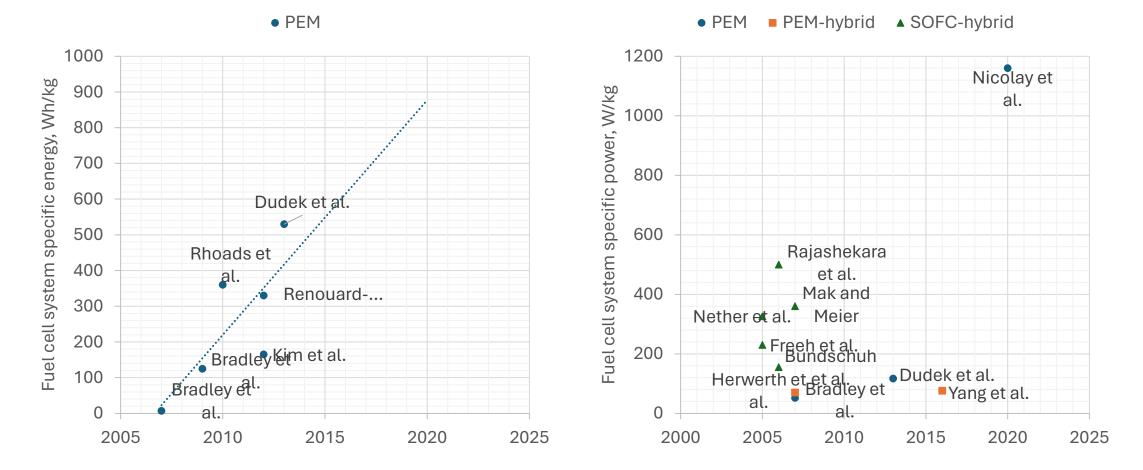
Battery and motor technologies for a sustainable flight







Fuel cell technology for a sustainable flight











Case study

A customer asked for a fixed-wing UAV with medium aspect ratio and 18 hours endurance... but it had to be full electric!

We were aware of the impossible requirement and immediately negotiated down to a realistic value of 4 hours endurance!

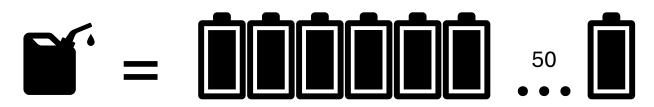
Specific energy (per unit of mass):

- battery pack = 200 Wh/kg
- fossil fuel = 11000 Wh/kg



Not the actual geometry! This is only an example!

1 kg fuel \approx 50 kg batteries!











Statistics and trade studies

Here we selected:

- a battery technology of 200 Wh/kg
- an endurance of 4 hours

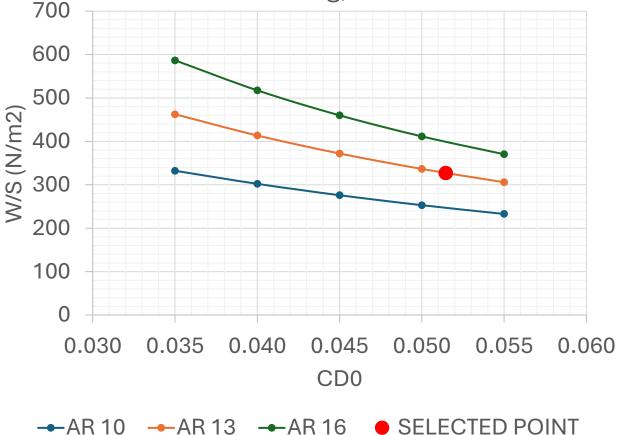
We applied the Flight Mechanics equations:

- vertical equilibrium (lift)
- parabolic drag polar

We investigated the relationships among:

- wing aspect ratio
- zero-lift drag coefficient
- wing loading

E*=200 Wh/kg, En=4 hr











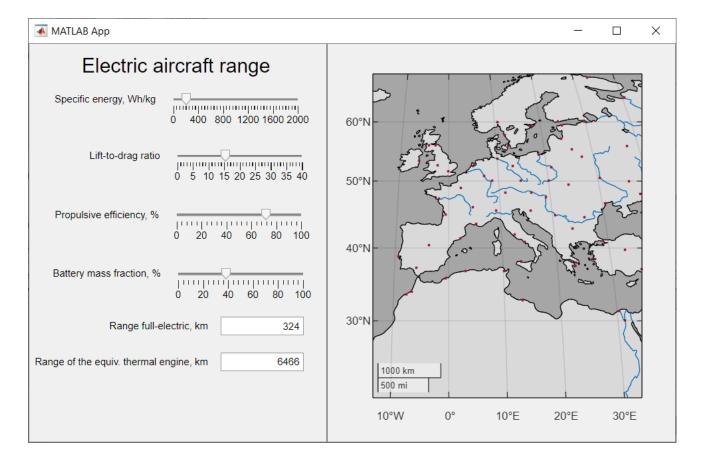
MATLAB App

Breguet formula for the range of propellerdriven aircraft:

$$R = 603.5 \frac{\eta_p}{\text{SFC}} \frac{L}{D} \ln \frac{m}{m - m_{\text{fuel}}}$$

Range formula for electric aircraft:

$$R = \frac{\eta_p E^*}{g} \frac{L}{D} \frac{m_{\text{batt}}}{m}$$











What I did *not* tell you

- The aircraft design is not only Aerodynamics, Flight Mechanics, and Weight estimation
- A deep understanding of Materials, Structures, Systems, Engines, and Regulations is needed
- With UAV, Systems and Electronics are even more important than usual







Conclusions

You now have a faint idea of UAV design for sustainable flight. To get a thorough understanding:

- Take your classes, all of them if you can, even those you don't like (sooner or later they will be useful)
- Read some theses about RC and UAV aircraft from my UniNa webpage: <u>http://wpage.unina.it/danilo.ciliberti/#theses</u>
- Get a book like "Design of Unmanned Aerial Systems" by Dr. Mohammad H. Sadraey







Thank you for your attention

Any questions?